

4/05

DART AEROSPACE LTD	Work Order:	20294
Description: Lanyard Assembly	Part Number:	D2690-X
		X = 6
Drawing: D2690 Rev. B1	Qty:	12

RF 03.01.15

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O Complete X in the title block with the required length for the lanyard.	RF	04.01.26	12
2	STORES	Pick: Qty Part Number Description Batch 2 CBL-460 Loop Sleeve m11229 X" + 2.5" CBL-1240 Cable m7430 Value for X is stated above in title block	mul	04.02.16	12 PTO
3	METAL	Assemble as per Dwg D2690	mul	04.02.16	12 TPO
4	QC	Inspect Level 7	RF	04.02.23	12
5	STORES	Identify and stock	RF	04.03.09	12
6	EXPEDITING	Close W/O Cost / part: 7.12 545 04/03/12 (12) Inspect Level 2.1 3.22 545			

RF
03.04.01

Rev	Date	Change	Created By	Approved
A	98.05.08	New Issue	KB	
B	99.02.09	Added Inspection Level	DM	
C	01.08.24	Removed Manufacturer Release Certification	SM	RF

RELEASED

01.08.24 RF

Dart Aerospace Ltd

Work Order:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector
04-02-25	2	Change "X + 2.5" to "X + 2.75" <u>Permanent Change</u>		JB	04-02-25	N/A	JB 04-02-25	AR

NCR 20294		WORK ORDER NON-CONFORMANCE						
		D2690-6						
DATE	STEP	Description of NC section A	Initial	Corrective Action Section B	Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
04-02-16	3	Scrap XX CBL 1240 (X 6") (32) ± .25 XX CBL 460	ml	see work order changes up	ml 04-02-25	04/03/15	04.03.15	04.03.15

PAR#: N/A

Fault Category: manuf - misc

DQA: JB

Date: 04.03.15

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncb.doc

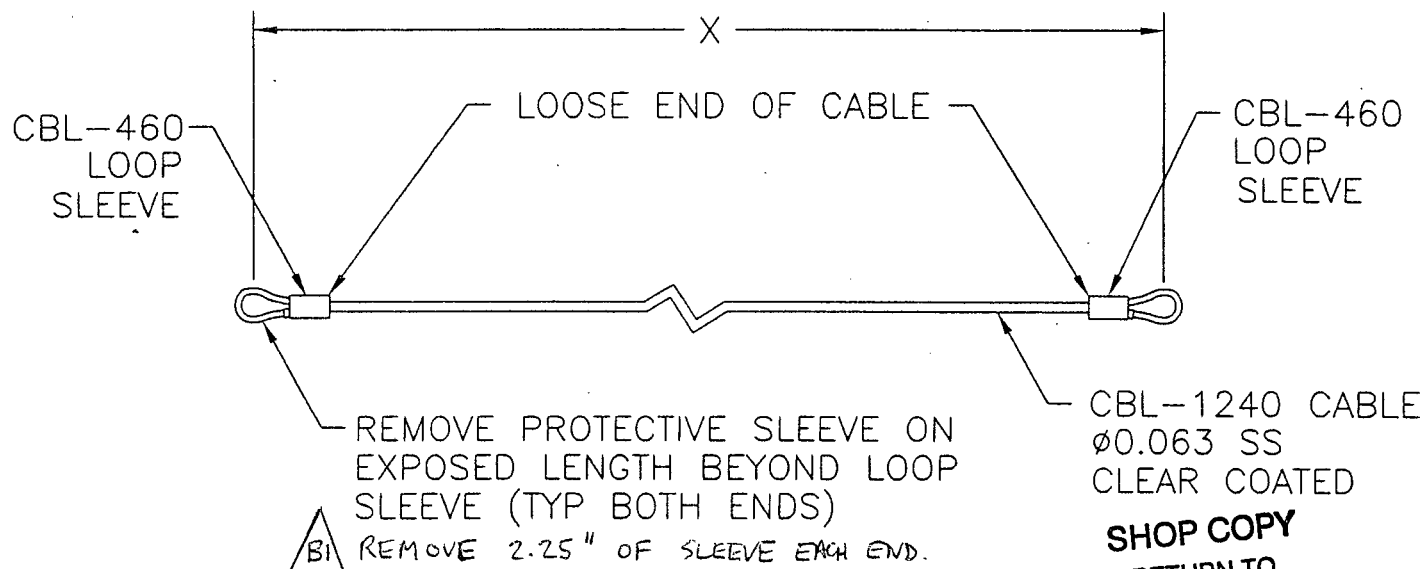
QA: N/C Closed: JB

Date: 04.03.15



DESIGN <i>MEY</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>MEY</i>	APPROVED <i>BW</i>	DRAWING NO. D2690	REV. B SHEET 1 OF 1
DATE 97.10.02		TITLE LANYARD ASSEMBLY	SCALE NTS
A	97.07.03	NEW ISSUE	
B	97.10.02	REVISED NOTE FOR ADDITIONAL LENGTH	
BI	<i>CP</i> 01.08.20	ADD NOTE TO REMOVE 2.25" OF SLEEVE	

RELEASED
971003 KE
TSR A374



D2690-X

X = LENGTH IN INCHES

SHOP COPY
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UNCONTROLLED COPY
SUBJECT TO REMOVAL
WITHOUT NOTICE

WORK ORDER
NO. 20294

NOTE: CUT CABLE 2.50* INCHES LONGER THAN 'X' LENGTH.
FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH
SLEEVE AT END OF LOOSE END OF CABLE WITH
CBL-705 CRIMPING TOOL.
*ADDITIONAL LENGTH MAY BE NECESSARY IN
SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER
ASSEMBLY WITH ATTACHING PARTS.

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jan 26, 2004
10:40 am

Work Order No : 0020294
Project Name : D2690-6
Project For : WK405
Work Order Type : Main
Main WO Number :
House Part Number : D2690-6
Description : Lanyard
Manufactured : Yes
Amount Req'd : 12
Amount Done : 0
Start Date : 01-26-04
Est Finish Date : 01-28-04
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00